



Recognize stability issues: hologram constantly moving or jittering.

STABILITY ISSUE PREVENTION : HOLOLENS & IPAD

- 1 People **within camera view** in bright clothes (esp. in reflective jackets) are picked up by sensors and decrease stability. Avoid looking at them or minimize their presence **in camera view**.
- 2 Similarly, non-shielded welding/grinder flash in close proximity can decrease stability.
- 3 Add black-and-white Feature Magnets to all visible sides you are inspecting. Place them on both – web and flange.
- 4 Always **map the assembly** before alignment (3 sides)
- 5 **Never** use Right-hand controls (Front-Back, Left-Right, Up-Down) on the opposite (non-QR) assembly side.

HOLOLENS ONLY

- 6 Keep HoloLens fully turned off until you are at the assembly for inspection. To completely shut it off, hold the power button until all 5 lights are off.
- 7 Moving between Workstations? **Settings>Systems>Hologram>Remove all Holograms** when you get there. On the same page, setting "*Automatically remove all holograms...when device shuts down*" should always be **ON**.

*If holograms jitters to the point that you cannot perform inspection – sensors picked up too many disrupting elements - clear holograms and restart.

More tips: fabstation.com/kb/model-jittering/

